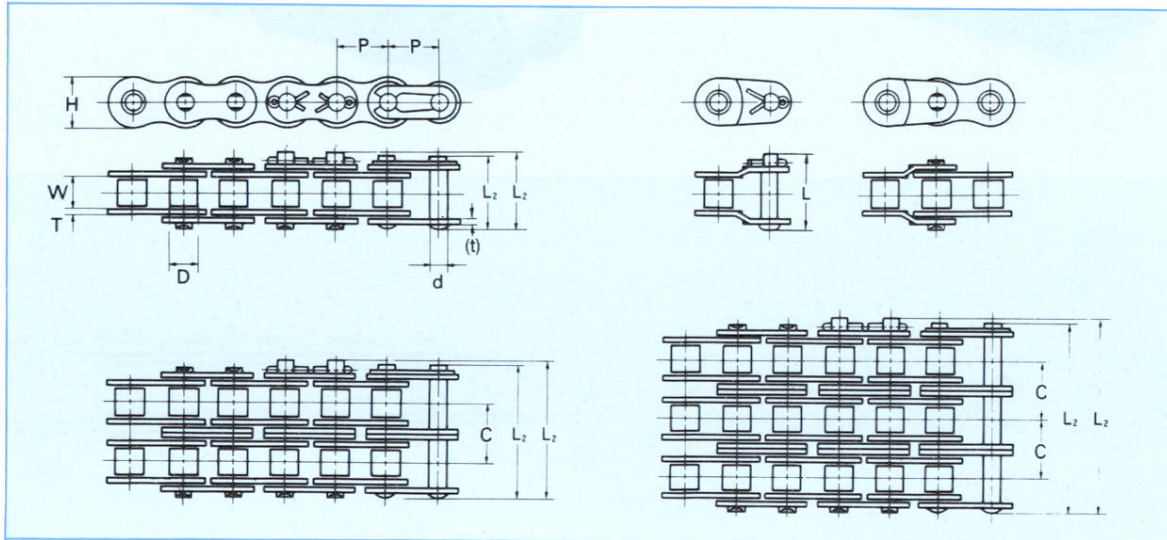


ISO-B Series roller chains, conforming to ISO 606-B, are available to Europe-built equipment.



Dimensions (millimeters)

KCM Chain Number	Pitch P	Width between inner plates W	Roller diameter D	Pin			Link plate		Transverse pitch C	ISO 606 Minimum Tensile strength kgf (kN)	KCM Minimum Tensile strength kgf (kN)	Approx weight (kg/m)	Links of 1 unit
				Diameter d	L ₂	Offset L	Thickness T	Height H					
KCM 03	5.00	2.50	3.20	1.49	7.65		0.75	4.0		270 (2.6)	0.09	1000	
KCM 04	6.00	2.80	4.00	1.85	7.35		0.6	4.9		330 (3.2)	0.11	834	
KCM 05B KCM 05B-2 KCM 05B-3	8.00	3.00	5.00	2.31	8.60 14.25 19.90		0.75	7.1	5.64	460 (4.5) 800 (7.8) 1,140 (11.2)	0.18 0.31 0.46	626	
KCM 06B KCM 06B-2 KCM 06B-3	9.525	5.72	6.35	3.28	13.60 23.85 34.09	15.15 25.40 35.65	1.3 (1.0)	8.1	10.24	910 (8.9) 1,730 (17.0) 2,540 (24.9)	0.39 0.74 1.10	320	
KCM 08B KCM 08B-2 KCM 08B-3	12.70	7.75	8.51	4.45	17.75 31.65 45.55	19.20 33.10 47.00	1.5	11.7	13.92	1,820 (17.8) 3,180 (31.2) 4,540 (44.5)	0.65 1.25 1.85	240	
KCM 10B KCM 10B-2 KCM 10B-3	15.875	9.65	10.16	5.08	20.60 37.20 53.80	21.95 38.55 55.15	1.65	14.6	16.59	2,270 (22.3) 4,540 (44.5) 6,810 (66.8)	0.92 1.82 2.71	192	
KCM 12B KCM 12B-2 KCM 12B-3	19.05	11.68	12.07	5.72	23.60 43.05 62.50	26.30 45.75 65.20	1.8	16.0	19.46	2,950 (28.9) 5,900 (57.9) 8,850 (86.8)	1.24 2.44 3.65	160	
KCM 16B KCM 16B-2 KCM 16B-3	25.40	17.02	15.88	8.28	38.10 70.00 101.90	41.45 73.35 105.25	4.0 (3.2)	19.7	31.88	4,310 (42.3) 8,620 (84.5) 12,930 (126.8)	2.62 5.18 7.74	120	
KCM 20B KCM 20B-2 KCM 20B-3	31.75	19.05	19.05	10.19	43.95 80.40 116.85	47.25 83.70 120.15	4.5 (3.5)	26.0	36.45	6,580 (64.5) 13,160 (129.1) 19,740 (193.6)	3.81 7.52 11.24	96	
KCM 24B KCM 24B-2 KCM 24B-3	38.10	25.40	25.40	14.63	58.70 107.05 155.40	64.20 112.55 160.90	6.0 (5.0)	33.0	48.36	9,980 (97.9) 19,960 (195.7) 29,940 (293.6)	6.65 13.11 19.57	80 40	

NOTE: Spring clip type connecting links are used to chains No. 03 to 12B; tow pitch offset links only are to be used for 03 to 05B.